

FORZEX BLA plus

Steel, zinc plated



FORZEX BLA plus s



FORZEX BLA plus



**FORZEX BLA-U plus /
FORZEX BLA-UH plus**



**FORZEX BLA plus
M24/M27**

Range of Loading: 2,4 kN–96,8 kN
Range of concrete quality: C20/25–C50/60

Description

Due to its high performance as well as its easy and quick installation, the FORZEX BLA plus with European Technical Assessment can be used for a wide variety of applications. The long thread length and two approved anchorage depths allow the FORZEX BLA plus greater flexibility of use. The option for reduced anchorage depth saves time during drilling and reduces the installation effort. Using a suction drill also eliminates the need for blowing out the drilled hole.

The FORZEX BLA plus M8-M20 are also approved for use under seismic loading C1 and C2 up to an anchor length of 210 mm¹⁾. By using the VS²⁾ filling washer, the permissible seismic loads can be increased even further.

The sherardized FORZEX BLA plus sh version with a zinc thickness of more than 40 µm offers increased corrosion protection compared to zinc electroplating.

For timber construction, the FORZEX BLA-UH-plus version is available packaged with the washer DIN EN ISO 7094 (DIN 440).

Advantages

- Approved for use in cracked and uncracked concrete (Option 1)
- Approved for seismic loads, performance categories C1 and C2 (M8 to M20, maximum anchor length 210 mm)
- Approved for use under fire exposure. Fire resistance ratings R30-R120
- Suitable for use in compression resistant natural stone (without approval)
- Two effective anchorage depths for greater flexibility (M8 to M16, maximum anchor length 210 mm)
- Anchoring with shorter effective anchorage depth reduces drilling and installation time.
- Anchoring with the standard effective anchorage depth is suitable for the highest load limits

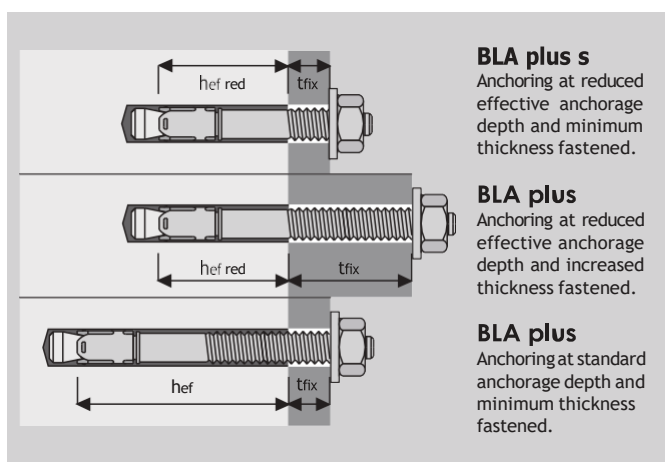


- Particularly cost effective: the short “s” versions with only one effective anchorage depth in the sizes M8 to M16
- Suitable for surface, through, and stand-off fastening
- Suitable for sprinkler system installations complying with VdS requirements
- FM approval for the installation of sprinkler systems (M10 to M16)
- Shock approval by the Swiss Federal Office for Civil Protection

Applications

Medium to heavy duty anchorage in cracked and uncracked concrete: Steel beams, base plates, channels, tracks, wood structures.

Example of Installation



¹⁾Only standard anchorage depth

FORZEX BLA plus



➔ Steel, zinc plated

➔ Approved for cracked and uncracked concrete

Description	Ref. No.	Standard anchorage depth					Reduced anchorage depth				Anchor length mm	Thread mm	Pkg. content pcs.	Weight per pkg. kg
		Max. Fixture thickness t _{fix} mm	Drill hole Ø x depth mm	Setting depth h _{nom} mm	Anchorage depth h _{ef} mm	Seismic C1 / C2	Max. Fixture thickness t _{fix,red} mm	Drill hole Ø x depth mm	Setting depth h _{nom,red} mm	Anchorage depth h _{ef,red} mm				
BLA 8-6/60 s	06105001	-	-	-	-	- / -	6	8x49	41	35	60	M8x17	100	2,54
BLA 8-11/65 s	06110001	-	-	-	-	- / -	11	8x49	41	35	65	M8x22	100	2,69
BLA 8-10-21/75	06115001	10	8x60	52	46	✓ / ✓	21	8x49	41	35	75	M8x32	100	2,99
BLA 8-15-26/80	06125001	15	8x60	52	46	✓ / ✓	26	8x49	41	35	80	M8x37	100	3,14
BLA 8-30-41/95	06140001	30	8x60	52	46	✓ / ✓	41	8x49	41	35	95	M8x52	100	3,60
BLA 8-50-61/115	06150001	50	8x60	52	46	✓ / ✓	61	8x49	41	35	115	M8x72	100	4,24
BLA 8-100-111/165	06170001	100	8x60	52	46	✓ / ✓	111	8x49	41	35	165	M8x122	50	2,94
BLA 10-10/70 s	06205001	-	-	-	-	- / -	10	10x55	48	40	70	M10x22	50	2,44
BLA 10-20/80 s	06210001	-	-	-	-	- / -	20	10x55	48	40	80	M10x32	50	2,69
BLA 10-10-30/90	06215001	10	10x75	68	60	✓ / ✓	30	10x55	48	40	90	M10x42	50	2,94
BLA 10-15-35/95	06220001	15	10x75	68	60	✓ / ✓	35	10x55	48	40	95	M10x47	50	3,06
BLA 10-20-40/100	06225001	20	10x75	68	60	✓ / ✓	40	10x55	48	40	100	M10x52	50	3,18
BLA 10-30-50/110	06230001	30	10x75	68	60	✓ / ✓	50	10x55	48	40	110	M10x62	50	3,44
BLA 10-50-70/130	06235001	50	10x75	68	60	✓ / ✓	70	10x55	48	40	130	M10x82	50	3,95
BLA 10-75-95/155	06250001	75	10x75	68	60	✓ / ✓	95	10x55	48	40	155	M10x107	50	4,55
BLA 10-100-120/180	06260001	100	10x75	68	60	✓ / ✓	120	10x55	48	40	180	M10x132	50	5,16
BLA 10-150/230	06270001	150	10x75	68	60	- / -	-	-	-	-	230	M10x80	25	3,49
BLA 12-10/85 s	06305001	-	-	-	-	- / -	10	12x70	60	50	85	M12x26	25	2,10
BLA 12-20/95 s	06310001	-	-	-	-	- / -	20	12x70	60	50	95	M12x36	25	2,28
BLA 12-10-30/105	06313001	10	12x90	80	70	✓ / ✓	30	12x70	60	50	105	M12x46	25	2,49
BLA 12-15-35/110	06315001	15	12x90	80	70	✓ / ✓	35	12x70	60	50	110	M12x51	25	2,55
BLA 12-20-40/115	06320001	20	12x90	80	70	✓ / ✓	40	12x70	60	50	115	M12x56	25	2,66
BLA 12-30-50/125	06325001	30	12x90	80	70	✓ / ✓	50	12x70	60	50	125	M12x66	25	2,84
BLA 12-50-70/145	06330001	50	12x90	80	70	✓ / ✓	70	12x70	60	50	145	M12x86	25	3,23
BLA 12-65-85/160	06335001	65	12x90	80	70	✓ / ✓	85	12x70	60	50	160	M12x101	25	3,49
BLA 12-85-105/180	06340001	85	12x90	80	70	✓ / ✓	105	12x70	60	50	180	M12x121	25	3,84
BLA 12-105-125/200	06345001	105	12x90	80	70	✓ / ✓	125	12x70	60	50	200	M12x135	25	4,21
BLA 12-125/220	06350001	125	12x90	80	70	- / -	-	-	-	-	220	M12x80	25	4,93
BLA 12-145/240	06355001	145	12x90	80	70	- / -	-	-	-	-	240	M12x80	20	4,32
BLA 12-160/255	06360001	160	12x90	80	70	- / -	-	-	-	-	255	M12x80	20	4,59
BLA 12-190/285	06370001	190	12x90	80	70	- / -	-	-	-	-	285	M12x80	20	4,99
BLA 16-5/105 s	06505001	-	-	-	-	- / -	5	16x90	77	65	105	M16x26	20	3,48
BLA 16-15/115 s	06510001	-	-	-	-	- / -	15	16x90	77	65	115	M16x36	20	3,76
BLA 16-15-35/135	06520001	15	16x110	97	85	✓ / ✓	35	16x90	77	65	135	M16x56	20	4,32
BLA 16-25-45/145	06525001	25	16x110	97	85	✓ / ✓	45	16x90	77	65	145	M16x66	20	4,60
BLA 16-50-70/170	06530001	50	16x110	97	85	✓ / ✓	70	16x90	77	65	170	M16x91	20	5,26
BLA 16-80-100/200	06535001	80	16x110	97	85	✓ / ✓	100	16x90	77	65	200	M16x121	10	3,20
BLA 16-100/220	06540001	100	16x110	97	85	- / -	-	-	-	-	220	M16x80	10	3,50
BLA 16-140/260	06550001	140	16x110	97	85	- / -	-	-	-	-	260	M16x80	10	4,12
BLA 16-180/300	06560001	180	16x110	97	85	- / -	-	-	-	-	300	M16x80	10	4,74
BLA 20-30/165	06615101	30	20x125	114	100	✓ / ✓	-	-	-	-	165	M20x50	10	4,41
BLA 20-60/195	06625101	60	20x125	114	100	✓ / ✓	-	-	-	-	195	M20x70	10	5,05
BLA 20-100/235	06630101	100	20x125	114	100	- / -	-	-	-	-	235	M20x80	5	3,04
BLA 20-130/265	06635101	130	20x125	114	100	- / -	-	-	-	-	265	M20x80	5	3,43
BLA 20-150/285	06640101	150	20x125	114	100	- / -	-	-	-	-	285	M20x80	5	3,66
BLA 24-30/190	06715101	30	24x145	133	115	- / -	-	-	-	-	190	M24x55	10	6,85
BLA 24-60/220	06725101	60	24x145	133	115	- / -	-	-	-	-	220	M24x85	5	3,93
BLA 24-75/235	06735101	75	24x145	133	115	- / -	-	-	-	-	235	M24x100	5	4,15
BLA 24-100/260	06745101	100	24x145	133	115	- / -	-	-	-	-	260	M24x125	5	4,52
BLA 27-30/210	06815101	30	28x160	146	125	- / -	-	-	-	-	210	M27x62	5	5,10
BLA 27-60/240	06825101	60	28x160	146	125	- / -	-	-	-	-	240	M27x92	5	5,60
BLA 27-100/280	06845101	100	28x160	146	125	- / -	-	-	-	-	280	M27x132	5	6,40

FORZEX-Setting Tool BSW

➔ Setting Tool for Wedge Anchor M6 - M16



➔ With SDS plus connection

Description	Ref. No.	Suitable for Wedge Anchor	Length mm	Package content pcs.	Weight per pkg. kg
BSW M6-M16	43990101	BLA3/LA plus/B M6 - M16	140	1	0,13

FORZEX BLA plus sh



➔ Steel sherardized

➔ Approved for cracked and uncracked concrete

Description	Ref. No.	Standard anchorage depth					Reduced anchorage depth				Anchor length	Thread	Pkg. content pcs.	Weight per pkg. kg
		Max. Fixture thickness t _{fix} mm	Drill hole Ø x depth mm	Setting depth h _{nom} mm	Anchorage depth h _{ef} mm	Seismic C1 / C2	Max. Fixture thickness t _{fix,red} mm	Drill hole Ø x depth mm	Setting depth h _{nom,red} mm	Anchorage depth h _{ef,red} mm				
BLA 10-10-30/90 sh	06215601	10	10x75	68	60	✓ / ✓	30	10x55	48	40	90	M10x42	50	2,94
BLA 10-20-40/100 sh	06225601	20	10x75	68	60	✓ / ✓	40	10x55	48	40	100	M10x52	50	3,18
BLA 10-30-50/110 sh	06230601	30	10x75	68	60	✓ / ✓	50	10x55	48	40	110	M10x62	50	3,44
BLA 12-15-35/110 sh	06315601	15	12x90	80	70	✓ / ✓	35	12x70	60	50	110	M12x51	25	2,55
BLA 12-30-50/125 sh	06325601	30	12x90	80	70	✓ / ✓	50	12x70	60	50	125	M12x66	25	2,84
BLA 16-25-45/145 sh	06525601	25	16x110	97	85	✓ / ✓	45	16x90	77	65	145	M16x66	20	4,60

Other lengths on demand.

FORZEX BLA-U plus



➔ With large washer DIN EN ISO 7093-1 (DIN 9021)

➔ Approved for cracked and uncracked concrete

Description	Ref. No.	Standard anchorage depth					Reduced anchorage depth				Anchor length	Thread	Washer ¹⁾	Pkg. content pcs.	Weight per pkg. kg
		Max. Fixture thickness t _{fix} mm	Drill hole Ø x depth mm	Setting depth h _{nom} mm	Anchorage depth h _{ef} mm	Seismic C1 / C2	Max. Fixture thickness t _{fix,red} mm	Drill hole Ø x depth mm	Setting depth h _{nom,red} mm	Anchorage depth h _{ef,red} mm					
BLA-U 8-10-21/75	06115301	10	8x60	52	46	✓ / ✓	21	8x49	41	35	75	M8x32	24x2	100	3,46
BLA-U 8-15-26/80	06125301	15	8x60	52	46	✓ / ✓	26	8x49	41	35	80	M8x37	24x2	100	3,52
BLA-U 8-30-41/95	06140301	30	8x60	52	46	✓ / ✓	41	8x49	41	35	95	M8x52	24x2	100	4,01
BLA-U 10-10-30/90	06215301	10	10x75	68	60	✓ / ✓	30	10x55	48	40	90	M10x42	30x2,5	50	3,30
BLA-U 10-15-35/95	06220301	15	10x75	68	60	✓ / ✓	35	10x55	48	40	95	M10x47	30x2,5	50	3,45
BLA-U 10-30-50/110	06230301	30	10x75	68	60	✓ / ✓	50	10x55	48	40	110	M10x62	30x2,5	50	3,95
BLA-U 10-50-70/130	06235301	50	10x75	68	60	✓ / ✓	70	10x55	48	40	130	M10x82	30x2,5	50	4,31
BLA-U 10-100-120/180	06260301	100	10x75	68	60	✓ / ✓	120	10x55	48	40	180	M10x132	30x2,5	50	6,02
BLA-U 10-150-230	06270301	150	10x75	68	60	- / -	-	-	-	-	230	M10x80	30x2,5	25	3,73
BLA-U 12-15-35/110	06315301	15	12x90	80	70	✓ / ✓	35	12x70	60	50	110	M12x51	37x3	25	2,86
BLA-U 12-30-50/125	06325301	30	12x90	80	70	✓ / ✓	50	12x70	60	50	125	M12x66	37x3	25	3,26
BLA-U 12-50-70/145	06330301	50	12x90	80	70	✓ / ✓	70	12x70	60	50	145	M12x86	37x3	25	3,68
BLA-U 12-105-125/200	06345301	105	12x90	80	70	✓ / ✓	125	12x70	60	50	200	M12x135	37x3	25	4,21
BLA-U 12-125/220	06350301	125	12x90	80	70	- / -	-	-	-	-	220	M12x80	37x3	25	5,47
BLA-U 12-145/240	06355301	145	12x90	80	70	- / -	-	-	-	-	240	M12x80	37x3	20	4,50
BLA-U 12-160/255	06360301	160	12x90	80	70	- / -	-	-	-	-	255	M12x80	37x3	20	4,91
BLA-U 12-190/285	06370301	190	12x90	80	70	- / -	-	-	-	-	285	M12x80	37x3	20	5,50
BLA-U 12-230/325	06380301	230	12x90	80	70	- / -	-	-	-	-	325	M12x80	37x3	20	6,12
BLA-U 16-25-45/145	06525301	25	16x110	97	85	✓ / ✓	45	16x90	77	65	145	M16x66	50x3	20	5,15
BLA-U 16-50-70/170	06530301	50	16x110	97	85	✓ / ✓	70	16x90	77	65	170	M16x91	50x3	20	5,76

¹⁾Outer diameter x thickness

Other lengths on demand.

FORZEX BLA-UH plus



➔ Steel, zinc plated

➔ With large washer DIN EN ISO 7094 (DIN 440)

➔ Approved for cracked and uncracked concrete

Description	Ref. No.	Standard anchorage depth					Reduced anchorage depth				Anchor length	Thread	Washer ¹⁾	Pkg. content pcs.	Weight per pkg. kg
		Max. Fixture thickness t _{fix} mm	Drill hole Ø x depth mm	Setting depth h _{nom} mm	Anchorage depth h _{ef} mm	Seismic C1 / C2	Max. Fixture thickness t _{fix,red} mm	Drill hole Ø x depth mm	Setting depth h _{nom,red} mm	Anchorage depth h _{ef,red} mm					
BLA-UH 12-85-105/180	06340401	85	12x90	80	70	✓ / ✓	105	12x70	60	50	180	M12x121	44x4	25	4,60
BLA-UH 12-105125/200	06345401	105	12x90	80	70	✓ / ✓	125	12x70	60	50	200	M12x141	44x4	25	4,95
BLA-UH 12-125/220	06350401	125	12x90	80	70	- / -	-	-	-	-	220	M12x80	44x4	25	5,77
BLA-UH 12-145/240	06355401	145	12x90	80	70	- / -	-	-	-	-	240	M12x80	44x4	20	4,97
BLA-UH 12-160/255	06360401	160	12x90	80	70	- / -	-	-	-	-	255	M12x80	44x4	20	5,23
BLA-UH 12-190/285	06370401	190	12x90	80	70	- / -	-	-	-	-	285	M12x80	44x4	20	5,64
BLA-UH 12-230/325	06380401	230	12x90	80	70	- / -	-	-	-	-	325	M12x80	44x4	20	6,19
BLA-UH 12-260/355	06385401	260	12x90	80	70	- / -	-	-	-	-	355	M12x80	44x4	20	6,60
BLA-UH 16-100/220	06540401	100	16x110	97	85	- / -	-	-	-	-	220	M16x80	56x5	10	4,18
BLA-UH 16-140/260	06550401	140	16x110	97	85	- / -	-	-	-	-	260	M16x80	56x5	10	4,79
BLA-UH 16-180/300	06560401	180	16x110	97	85	- / -	-	-	-	-	300	M16x80	56x5	10	5,39

¹⁾Outer diameter x thickness

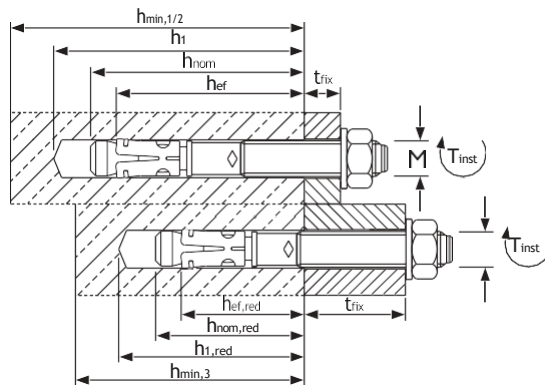
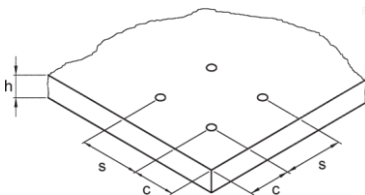
Other lengths on demand.



Extract from Permissible Service Conditions of European Technical Assessment ETA-99/0010 for use in cracked and uncracked concrete (Option 1)

Approved loads according to EN 1992-4 for single anchors without the influence of spacing and edge distances. The total safety factor (γ_M und γ_F) is included. Load capacities under fire exposure see page 198.

Loads and performance data			FORZEX BLA plus		M8		M10		M12		M16		M20	M24	M27
Standard anchorage depth	h_{ef}	[mm]	46	-	60	-	70	-	85	-	100	115	125		
Reduced anchorage depth	$h_{ef, red}$	[mm]	-	35	-	40	-	50	-	65	-	-	-		
cracked concrete															
Mean ultimate loads, tension	C25/30 N_{um}	[kN]	10,5	8,8	14,9	12,4	28,1	17,6	35,5	30,1	54,3	79,8	80,0		
Mean ultimate loads, shear	C25/30 V_{um}	[kN]	16,4	14,5	24,2	24,0	38,4	36,1	65,1	60,0	89,0	131,8	181,7		
Approved loads, tension	C20/25 appr. N	[kN]	2,4	2,4	4,3	3,6	7,6	5,8	11,9	8,6	16,4	20,2	22,9		
	C25/30 appr. N	[kN]	2,7	2,7	4,8	4,0	8,5	6,5	13,3	9,6	18,3	22,6	25,6		
	C30/37 appr. N	[kN]	2,9	2,9	5,2	4,4	9,3	7,1	14,6	10,5	20,1	24,8	28,1		
	C40/50 appr. N	[kN]	3,4	3,4	6,1	5,1	10,8	8,2	16,8	12,2	23,2	28,6	32,4		
	C50/60 appr. N	[kN]	3,8	3,8	6,8	5,6	12,0	9,2	18,8	13,6	25,9	32,0	36,2		
uncracked concrete															
Approved loads, tension	C20/25 appr. N	[kN]	5,7	3,6	7,6	4,3	11,9	8,3	16,7	12,3	23,4	28,9	32,7		
	C25/30 appr. N	[kN]	6,4	4,0	8,5	4,8	13,3	9,3	18,6	13,7	26,2	32,3	36,6		
	C30/37 appr. N	[kN]	7,0	4,4	9,3	5,2	14,6	10,1	20,4	15,0	28,7	35,4	40,1		
	C40/50 appr. N	[kN]	7,5	5,1	10,8	6,1	16,8	11,7	23,6	17,4	33,1	40,9	46,3		
	C50/60 appr. N	[kN]	7,5	5,6	12,0	6,8	18,8	13,1	26,4	19,4	37,0	45,7	51,8		
cracked / uncracked concrete															
Approved loads, shear	C20/25 appr. V	[kN]	7,0	7,0	11,5	10,0/11,5	17,1	13,9/17,1	30,8/31,4	20,6/29,5	37,1	56,6/65,1	64,2/91,7		
	$\geq$ C25/30 appr. V	[kN]	7,0	7,0	11,5	11,1/11,5	17,1	15,6/17,1	31,4	23,1/31,4	37,1	63,3/65,1	71,7/96,8		
Approved bending moments	appr. M	[Nm]	13,1	13,1	26,9	26,9	46,9	46,9	123,4	123,4	195	513,1	760,9		
Spacing and edge distance															
Effective anchorage depth	h_{ef}	[mm]	46	35	60	40	70	50	85	65	100	115	125		
Characteristic spacing	$s_{cr, N}$	[mm]	138	105	180	120	210	150	255	195	300	345	375		
Characteristic edge distance	$c_{cr, N}$	[mm]	69	52,5	90	60	105	75	127,5	97,5	150	172,5	187,5		
Minimum spacing and edge distance for standard thickness of concrete member															
cracked concrete															
Standard thickness	$h_{min,1}$	[mm]	100	-	120	-	140	-	170	-	200	230	250		
Minimum spacing / for edge distance c	s_{min} / c	[mm]	40/70	-	45/70	-	60/100	-	60/100	-	95/150	100/180	125/300		
Minimum edge distance / for spacing s	c_{min} / s	[mm]	40/80	-	45/90	-	60/140	-	60/180	-	95/200	100/220	180/540		
uncracked concrete															
Minimum spacing / for edge distance c	s_{min} / c	[mm]	40/80	-	45/70	-	60/120	-	65/120	-	90/180	100/180	125/300		
Minimum edge distance / for spacing s	c_{min} / s	[mm]	50/100	-	50/100	-	75/150	-	80/150	-	130/240	100/220	180/540		
Minimum spacing and edge distance for minimum thickness of concrete member															
cracked concrete															
Standard thickness	$h_{min,2} / h_{min,3}$	[mm]	80	80	100	80	120	100	140	140	-	-	-		
Minimum spacing / for edge distance c	s_{min} / c	[mm]	40/70	50/60	45/90	50/100	60/100	50/160	70/160	65/170	-	-	-		
Minimum edge distance / for spacing s	c_{min} / s	[mm]	40/80	40/185	50/115	65/180	60/140	65/250	80/180	100/250	-	-	-		
uncracked concrete															
Minimum spacing / for edge distance c	s_{min} / c	[mm]	40/80	50/60	60/140	50/100	60/120	50/160	80/180	65/170	-	-	-		
Minimum edge distance / for spacing s	c_{min} / s	[mm]	50/100	40/185	90/140	65/180	75/150	100/185	90/200	170/65	-	-	-		
Installation parameters															
Drill hole diameter	d_o	[mm]	8	8	10	10	12	12	16	16	20	24	28		
Diameter of clearance hole in the fixture	d_f	[mm]	9	9	12	12	14	14	18	18	22	26	30		
Depth of drill hole	h_1	[mm]	60	49	75	55	90	70	110	90	125	145	160		
Installation torque, steel galvanized	T_{inst}	[Nm]	20	20	25	25	45	45	90	90	160	200	300		
Installation torque, steel sherardized	T_{inst}	[Nm]	16	16	22	22	40	40	90	90	160	260	300		
Width across nut	SW	[mm]	13	13	17	17	19	19	24	24	30	36	41		



Installation

